Section 1: Designation of the substance or the mixture, and of the company

1.1 Product identifier
Name of substance / trade name: Test inks 105mN/m
Product number:
Ink 105: 100022147

Other designations:
Test inks

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses:
Measuring the surface energy of components.
Materials such as: plastic, metal, glass, ceramics

Uses advised against:
Use on hot surfaces.

1.3 Information on the supplier who provides the Safety Data Sheet

Manufacturer / Supplier: Diener electronic GmbH & Co. KG
Address: Nagolder Str. 61
Country / ID/PO code / town: 72224 Ebhausen

Contact person for technical information
Mr Christof Diener

Phone / email:
+49 74 58 – 999 31 - 0 / info@plasma.com

1.4 Emergency phone

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Section 2: Potential hazards

2.1 Classification of the substance or mixture

Classification pursuant to Directive (EC) No. 1272/2008

Skin Corr. 1A, H314
Eye Dam. 1, H318
STOT SE 3, H335

For the full text of the hazard statements quoted in this section, please refer to Section 16.

2.2 Identifying elements

Identifying elements pursuant to Directive (EC) No. 1272/2008
Pictogram:

[Signal word: Danger]

Hazard-determining components for labelling

contains:

Hazard statements:
H314 Causes severe skin burns and severe eye damage.
H318 Causes severe eye damage.
H335 May cause respiratory tract irritations.

Safety statements:
P264 Thoroughly wash your hands after use.
P280 Wear safety gloves and eye protection.
P303 + P361 + P353 IN CASE OF CONTACT WITH SKIN: Immediately take off all contaminated clothing. Wash your skin with water.
P305 + P351 + P338 IN CASE OF CONTACT WITH EYES: Gently rinse with water for several minutes. If contact lenses are worn, remove them if possible. Continue rinsing.

Other identifying elements
None

2.3 Other hazards
This substance/mixture does not contain any components in concentrations of 0.1% or higher which are classified as either Persistent, Bioaccumulative and Toxic (PBT) or very Persistent and very Bioaccumulative (vPvB).

Section 3: Composition/information on components

3.2 Mixtures

<table>
<thead>
<tr>
<th>Name of substance:</th>
<th>Potassium carbonate</th>
</tr>
</thead>
<tbody>
<tr>
<td>EC No.:</td>
<td>209-529-3</td>
</tr>
<tr>
<td>CAS No.:</td>
<td>584-08-7</td>
</tr>
<tr>
<td>REACH registration no.:</td>
<td>01-2119532646-36-XXXX</td>
</tr>
</tbody>
</table>

Ratio: ~50%

Classification pursuant to Directive (EC) No. 1272/2008:

Skin Irrit. 2, H315
Eye Irrit. 2, H319
STOT SE 3, H335

(For the wording of the mentioned hazard statements, refer to Section 16)
Name of substance: deionized water
EC No.: 231-791-2
CAS No.: 7732-18-5
REACH registration no.: There is no registration number for this substance since the substance and its use are exempt from registration, no registration of the annual tonnage is required, or registration is planned for a later point in time.
Ratio: ~ 50%

Classification pursuant to Directive (EC) No. 1272/2008:
Not a hazardous substance or hazardous mixture pursuant to Directive (EC) No. 1272/2008.

Section 4: First-aid measures

4.1 Description of the first-aid measures
Show this Safety Data Sheet to the attending physician.

In case of aspiration
In case of aspiration, provide fresh air to the affected person. In case of respiratory arrest, give artificial respiration. Consult a physician.

In case of skin contact
Wash skin with plenty of water and soap. Remove contaminated clothing and shoes. Consult a physician if the irritation persists.

In case of eye contact
Thoroughly rinse in plenty of water for at least 15 minutes, consult a physician.

In case of ingestion
Never attempt to give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Main acute and delayed symptoms and effects
Irritation.

4.3 Information on immediate medical help or special treatments
No data available.

Section 5: Firefighting measures

5.1 Extinguishing agents
Suitable: Water spray jet, alcohol-resistant foam, carbon dioxide, solid extinguishing agent
Unsuitable: depending on environment

5.2 Special hazards posed by the substance or mixture
Carbon oxides, potassium oxides

5.3 Notes for firefighting
In case of a fire, wear self-contained breathing apparatus if necessary.
Section 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Wear respiratory protection. Do not breath in vapours/mists/gas. Ensure sufficient ventilation.
Take persons to safe areas.
For personal protective equipment, refer to Section 8

6.2 Environmental precautions
If possible without any hazard to persons, prevent further leaking or spilling.
Do not release substance to sewers. Avoid emission into the environment.

6.3 Methods and materials for containment and cleaning up
Collect with inert absorbent and dispose of as waste requiring special supervision. Place in suitable and sealed containers for disposal.

6.4 Reference to other Section
Disposal: see section 13

Section 7: Handling and storage

7.1 Precautions for safe handling
Do not leave bottles open. Avoid skin contact.
General hygiene:
- Do not eat, drink or smoke in areas where work is done.
- Wash your hands after using the substance.
- Remove contaminated clothing and protective equipment before entering areas where food is consumed.
For information on protective measures, refer to Section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Information on storage conditions
Preferably, substances of the same storage class should be stored together.
Storage of the substance or mixture together or jointly with the following substances is prohibited:
- pharmaceuticals, food or forage, including their additives;
- infectious, radioactive and explosive substances;
- heavily oxidising substances of storage class 5.1A;
- organic peroxides and self-reactive substances.

Storing of the substance or mixture together or jointly with the following substances is permitted under certain conditions only (for details, refer to TRGS 510):
- other explosive substances of storage class 4.1A;
- pyrophoric substances;
- substances which release flammable gases when in contact with water;
- ammonium nitrate and preparations containing ammonium nitrate.
The substance should not be stored together or jointly with substances with which hazardous chemical reactions are possible.

Storing together or jointly with test inks of storage class 10 is harmless.

**Requirements in storage rooms and containers**

Keep the containers tightly closed in a dry, well-ventilated room. Carefully close opened containers and store in an upright position to prevent any leakage.

Store in a cool place.

Storage class (TRGS 510): 8B: Non-combustible corrosive hazardous substances

**Storage class:** 8B

### 7.3 Specific end uses

**Industry- and sector-specific guidelines**

Please refer to our Technical Data Sheet for additional information.

### Section 8: Limiting and monitoring exposure / personal protective equipment

**8.1 Parameters to be monitored**

Limit values for exposure at the workplace and/or biological limit values

**Workplace limit values (Arbeitsplatzgrenzwerte, AGW) applicable in Germany**

The product does not contain substances with workplace limit values.

**Relevant DNEL/DMEL/PNEC and other threshold values**

• values relevant for human health

**Potassium carbonate, CAS No. 584-08-7**

<table>
<thead>
<tr>
<th>End point</th>
<th>Threshold value</th>
<th>Protection objective, exposure path</th>
<th>Use in</th>
<th>Duration of exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>DNEL</td>
<td>10mg/m³</td>
<td>Human, via inhalation</td>
<td>Employee</td>
<td>chronic – local effects</td>
</tr>
<tr>
<td>DNEL</td>
<td>16mg/cm²</td>
<td>Human, via the skin</td>
<td>Employee</td>
<td>chronic – local effects</td>
</tr>
</tbody>
</table>

**8.2 Limiting and monitoring exposure**

**Suitable technical control equipment**

When handling chemical agents, the usual precautions must be applied. Wash your hands before breaks and at the end of work.

**Individual protective measures – personal protective equipment**
Eye / face protection
Safety eyewear with frame and side protection pursuant to EN 166. Use only eyewear tested and approved according to official standards such as NIOSH (US) or EN 166 (EU).

This recommendation is considered an advice and must be evaluated by a safety expert who is familiar with the specific situation of the intended use.

Skin protection
Wear gloves for work. Check the gloves for intactness before putting them on. Remove them without touching the outside surface of the gloves to avoid skin contact with this product. Dispose of contaminated gloves after use in compliance with the statutory regulations and good laboratory practice. Wash and dry your hands.

The selected protective gloves must meet the specifications of the EC Directive 2016/425 and the derived standard EN 374.

Gloves

EN 16523-1:2015 Permeation level: 6

In case of full contact:
Glove material: nitrile rubber
Coat thickness (mm): 0.35
Permeation time (min.): 480

In case of contact with spray:
Glove material: nitrile rubber
Coat thickness (mm): 0.35
Permeation time (min.): 480

This recommendation is considered an advice and must be evaluated by a safety expert who is familiar with the specific situation of the intended use.

Breathing protection
With use as intended, no breathing protection apparatus is required.

This recommendation is considered an advice and must be evaluated by a safety expert who is familiar with the specific situation of the intended use.

Limiting and monitoring environmental exposure
Do not release substance to sewers.
Section 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Optical appearance
- Aggregate state: liquid
- Colour: transparent
- Odour: non-odorous
- Odour threshold: None
- pH value: 13 - 14
- Melting point / freezing point: -12 °C
- Initial boiling point and boiling range: 112 °C
- Flash point: Not flammable
- Evaporation rate: Not determined
- Flammability (solid, gaseous): Not applicable
- Upper/lower flammability or explosion limits: Not determined
- Vapour pressure: Slightly lower than pure water
- Vapour density: Not determined
- Relative density: 1.496 g/cm³
- Solubility: Fully soluble in water
- Distribution coefficient: n-Octanol/water: Not determined
- Spontaneous ignition temperature: Not applicable
- Decomposition temperature: Not determined
- Viscosity: Not determined
- Explosive properties: Not applicable
- Oxidising properties: Not determined

9.2 Other data

The surface energy is 105 mN/m. Corrosion to metals has not been tested.

Section 10: Stability and reactivity

10.1 Reactivity

Reacts with acids, generating intense heat.

10.2 Chemical stability

Under regular ambient conditions (room temperature, 1013 hPa), the test ink is chemically stable.

10.3 Risk of hazardous reactions

When used as intended, no hazardous reactions are to be expected.

10.4 Conditions to be avoided

High temperatures

10.5 Incompatible materials

Strong acids, strong oxidizing agents, alkali metals

10.6 Hazardous decomposition products

Carbon dioxide is released upon reaction with acids. See chapter 5 for information on case of fire.
Section 11: Toxicology

11.1 Information on toxicological effects

Acute toxicity
Potassium carbonate, CAS No. 584-08-7
LD₅₀ (oral, rat): 2,000 mg/kg (published value, ECHA)
ATEₘₙₙ (oral, rat): 3,788 mg/kg

Potassium carbonate, CAS No. 584-08-7
LC₅₀ (by inhalation, 4.5 h, rat): 4.96 mg/L (published value, ECHA)
LD₅₀ (by skin, rabbit): 2,000 mg/kg (published value, ECHA)

Burning/irritating effect on the skin
Test ink causes severe skin burns and severe eye damage. Classification is based on the measured pH value of > 11.5

Severe eye damage/irritation
Test ink causes severe eye damage. Classification is based on the measured pH value of > 11.5

Sensitising of the respiratory tract/skin
The mixture has not been classified. The mixture does not contain any substances classified as sensitising.

Germ cell mutagenicity
The mixture has not been classified. The mixture does not contain any substances classified as mutagenic.

Carcinogenicity
The mixture has not been classified. The mixture does not contain any substances classified as carcinogenic.

Toxicity to reproduction
The mixture has not been classified. The mixture does not contain any substances classified as toxic to reproduction.

Specific target organ systemic toxicity with single exposure
May cause respiratory tract irritations. – respiratory tract.
The mixture contains >20% of substances classified as specifically target organ systemic toxic with single exposure, category 3.

Specific target organ systemic toxicity with multiple exposure
The mixture has not been classified. The mixture contains no substances classified as specifically target organ systemic toxic with multiple exposure.

Aspiration hazard
The mixture has not been classified.

Section 12: Ecological information

12.1 Toxicity
Potassium carbonate, CAS No. 584-08-7
Toxicity to fish (LC₅₀, 96h) 68 mg/L
(NOEC, 96h) 33 mg/L
Toxicity to daphnia (EC₅₀, 48 h) 200 mg/L
(NOEC, 48 h) 120 mg/L

12.2 Persistence and degradability
The methods for determination of bio-degradability cannot be applied to inorganic substances.

12.3 Bioaccumulative potential
No data available
12.4 Mobility in the soil
No data available

12.5 Results of PBT and vPvB assessment
In accordance with the available data, the criteria for classification as PBT or vPvB are not met.

12.6 Other adverse effects
May increase the pH value of water bodies and adversely effect the water life.

Section 13: Disposal considerations

13.1 Waste treatment methods
Test ink may be carefully neutralised with diluted acid. Adjust to a pH value of 6-8.

Treatment of contaminated packages
Rinse glass bottle and dispose of waste glass. Dispose of the rinse fluid in the same way as of the mixture. Recommended cleaning agent: water

Waste code according to List of Wastes Regulation (LoW)
06 02 05 other alkalines
Discuss the exact waste code with the waste disposal contractor.

Section 14: Transport information

14.1 UN number
UN 1719

14.2 UN proper shipping name
ADR/RID
CAUSTIC ALKALI, LIQUID, N.O.S (potassium carbonate liquid)

IMDG Code / ICAO-TI / IATA-DGR
CAUSTIC ALKALI LIQUID, N.O.S (Potassium Carbonate Liquid)

14.3 Transport hazard classes
ADR/RID/ADN 8
IMDG code 8
ICAO-TI 8

14.4 Packing group
ADR/RID/ADN II
IMDG Code II
ICAO-TI II

14.5 Environmental hazards
Identification of environmentally hazardous substances
ADR/RID / IMDG code / ICAO-TI / IATA-DGR: ☐ yes / ☑ no
Marine Pollutant: ☐ yes / ☑ no
14.6 Special precautions for user
The regulations for transport of hazardous goods (ADR) must also be complied with on the factory premises.
See sections 6 - 8

14.7 Maritime transport in bulk according to IMO instruments
The freight is not conveyed in bulk.

Information according to the individual UN Model Regulations
Road, rail, or inland waterways transport of hazardous goods (ARD/RID/ADN)
- Additional information

<table>
<thead>
<tr>
<th>Classification code</th>
<th>C5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hazard label</td>
<td>8</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Exempted quantities (EQ)</th>
<th>E2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Limited quantities (LQ)</td>
<td>1 L</td>
</tr>
<tr>
<td>Transport category (BK)</td>
<td>2</td>
</tr>
<tr>
<td>Tunnel restriction code (TBC)</td>
<td>(E)</td>
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<tr>
<td>Special regulations</td>
<td>274</td>
</tr>
<tr>
<td>Number for hazard identification</td>
<td>80</td>
</tr>
<tr>
<td>Packing instructions</td>
<td>P001 IBC02</td>
</tr>
</tbody>
</table>

Section 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National laws

Water hazard class
WGK: 1, Slightly hazardous to water pursuant to AwSV Annex 1 No. 5

Solvents Regulation (31. BImSchV)
VOC ratio: 0%

Other relevant regulations
Protection measures pursuant to TRGS 500 have been complied with.
Storage class pursuant to TRGS 510: 8B (non-flammable corrosive substances)

15.2 Chemical safety assessment
No chemical safety assessment has been carried out for this product.
**Section 16: Other data**

**Revisions compared to last version**
No revisions made

**Literature references and sources for data**

**Regulations**

**Internet**
- Carbonic acid, potassium salt (1:2) - Brief Profile - ECHA (europa.eu)
- GESTIS-Stoffdatenbank (dquv.de)
- www.baua.de
- www.gischem.de

**Methods pursuant to Article 9 of Regulation (EC) No. 1272/2008 for evaluation of the information used for classification purposes**
- Physical hazards: Evaluation of test data (flash point, boiling point, pH value)
- Health and environmental hazards: Calculation procedure, classification based on pH value

**Wording of the hazard statements and/or safety statements referred to in Sections 2 to 15**

- H314 Causes severe skin burns and severe eye damage.
- H315 Causes skin irritations
- H318 Causes severe eye damage
- H319 Causes severe eye irritation
- H335 May cause respiratory tract irritations.
- P264 Thoroughly wash your hands after use.
- P280 Wear safety gloves/protective clothing/eye protection/face shield.
- P303 + IN CASE OF CONTACT WITH SKIN: Immediately take off all contaminated clothing. Wash your skin with water.
- P361 + IN CASE OF CONTACT WITH EYES: Gently rinse with water for several minutes. If contact lenses are worn, remove them if possible. Continue rinsing.
- P353 Corrosive action on skin / skin irritation Category 1A
- P338 Specific target organ systemic toxicity with single exposure Category 3

**Information on training**
Working with this hazardous substance does not require any mandatory training.
Please contact Diener electronic for information on proper handling of these test inks.
Legend

ADR European Agreement concerning the International Carriage of Dangerous Goods by Road
AwSV German Ordinance on Installations for the Handling of Substances Hazardous to Water
BImSchV German Air Pollution Control Act
CAS Chemical Abstracts Service
DIN Standard by Deutsches Institut für Normung
EC Effective Concentration
EC European Community
EN European Standard
IATA-DGR International Air Transport Association Dangerous Goods Regulations
IBC Code International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
ICAO-TI International Civil Aviation Organization Technical Instructions
IMDG Code International Maritime Code for Dangerous Goods
ISO Standard by International Standards Organization
IUCLID International Uniform Chemical Information Database
LC Lethal Concentration
LD Lethal Dose
log Kow octanol-water partition coefficient
MARPOL International Convention for the Prevention of Pollution from Ships
OECD Organisation for Economic Co-operation and Development
PBT Persistent, bioaccumulative, toxic
RID Regulations concerning the International Carriage of Dangerous Goods by Rail
TRGS Technical Rules for Hazardous Substances
UN United Nations
VOC Volatile Organic Compounds
vPvB very persistent and very bio-accumulative
VwVwS German Administrative Regulation Regarding Water Pollutants
WGK Water Hazard Class

Additional information

Disclaimer

To our best knowledge, the specifications in this Safety Data Sheet correspond to the state of know-how at the time of printing. The information is intended to provide guidance on the safe handling of the product specified in this Safety Data Sheet during storage, processing, transport and disposal. The information cannot be applied to other products. Insofar as the product is mixed, blended or processed with other materials or subjected to treatment, the information in this Safety Data Sheet cannot be transferred to the new material thus produced, unless expressly stated otherwise herein.